



23700  
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## PRO COMP SUSPENSION

*Suspension Systems that Work!*

### PARTS LIST:

ITEM#	DESCRIPTION	QTY.
92-2679	LIGHT BAR	1
90-6542	HARDWARE PACK: Light Bar	1
70-0430501806	7/16" X 1 1/2" ALLEN HEAD BOLT	2
73-04300830	7/16" FLAT WASHER	4
72-043100816	7/16" STOVER NUT	2
15-10248	END CAP	2
90-6548	HARDWARE PACK: Sleeve	1
90-2681	SLEEVE	2

**Part #23700**  
**2007 JEEP JK**  
 w/ Stock Front Bumper,  
**1997-2006 JEEP TJ**  
 w/ Stock Front Bumper,  
 and Pro Comp Front Bumper  
**Light Bar Kit**

## INSTALLATION INSTRUCTIONS

- Carefully raise the light bar (92-2679) into position in the center of the top section of the front bumper.
- Center the light bar on the front bumper of the vehicle. Make sure the rear edge of the light bar mounting plates are **1 1/4"** from the rear edge of the bumper. Use the mounting holes in the light bar as a guide to mark the bumper for drilling.
- Remove the light bar from the vehicle. Center punch and drill an **1/8"** pilot hole on the **(2)** previously made marks on the center section of the bumper.
- Drill out the pilot holes using a **7/16"** drill bit.
- Ream out the plastic around the previously drilled hole to **3/4"**.  
**NOTE: Do not ream into the steel inner structure of the bumper.**
- Install the sleeve (90-2681) into the previously reamed **3/4"** hole in the plastic.
- Reinstall the light bar to the front bumper using the **(2) 7/16"** X **1 1/2"** bolt and hardware.
- Torque all the light bar hardware to 55 ft./lbs.
- Install the lights (*Purchased Separately*) to the bar at this time using the instructions and hardware provided with the lights.

at this time.

### NOTES:

- ⇒ **After 100 miles recheck for proper torque on all newly installed hardware.**
- ⇒ **Recheck all hardware for tightness after off road use.**

