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INSTALLATION INSTRUCTIONS

Part # 2504 Toyota Steering Stabilizer

PLEASE READ ALL INSTRUCTIONS FROM START TO FINISH BEFORE YOU BEGIN THE INSTALLATION

- 1) Raise the vehicle and support frame with jackstands.
- 2) Remove forward skid/belly pan.
- 3) Locate bolt-in crossmember that is directly under the engine. Remove the two retaining bolts on the drivers side and discard.
- 4) Bolt-on the new lower bracket using the new hardware supplied. Tighten to 40 ft./lbs.
- 5) Install the stabilizer cylinder onto the frame bracket.
- 6) Install tie rod bracket to cylinder and extend other end of cylinder all the way out. Back rod up 1/4 inch.
- 7) Turn wheels full lock-to-lock right. Mount tie rod bracket using u-bolts supplied.
- 8) Cycle steering full right to full left to check for any binding or interference.
- 9) Replace forward skid/belly pan.
- 10) Periodically inspect the assembly for tightness.



SHOWN ON VEHICLE WITH 4" SUSPENSION LIFT, ON STOCK
VEHICLE LOWER BRACKETS LOCATES IN SAME LOCATION.